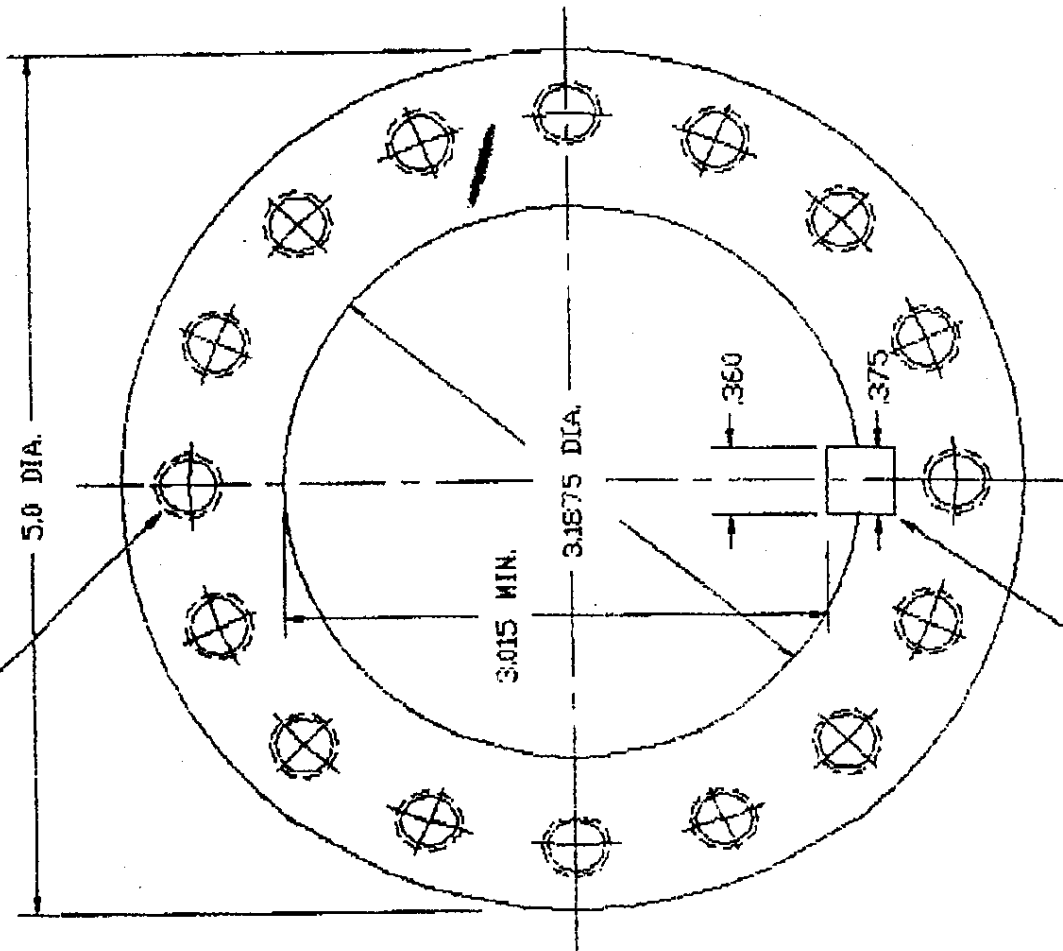


DRILL THRU & TAP .375-16 NC
16 HOLES EQ. SPACED AS SHOWN
ON 4.250 DIA. B.C.



CUT KEYWAY AS SHOWN
FIT & WELD KEY IN PLACE

